

Product Data Sheet 6318N/2TDH4P

ebm**papst**

The engineer's choice



6318N/2TDH4P

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1 General

Fan type	Axial fan	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

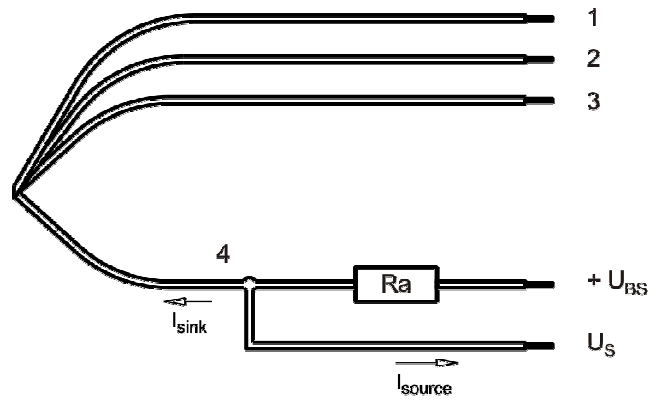
2 Mechanics

2.1 General

Depth	51,0 mm	
Diameter	172,0 mm	
Mass	0,89 kg	
Housing material	Metal	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	Wire outlet corner: 440 Ncm Remaining corners: 440 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 365 mm	
Tolerance	+ - 10,0 mm	
Tube length	S = 10 mm	
Tolerance	+ - 5,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 20	2,05 mm
2	blue	- GND	AWG 20	2,05 mm
3	violet	PWM	AWG 22	1,7 mm
4	white	Tacho	AWG 22	1,7 mm

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

Lead wire 1 - 2: AWG20 (Insulation diameter 2,05 mm)
 Lead wire 3 - 4: AWG22 (Insulation diameter 1,70 mm)

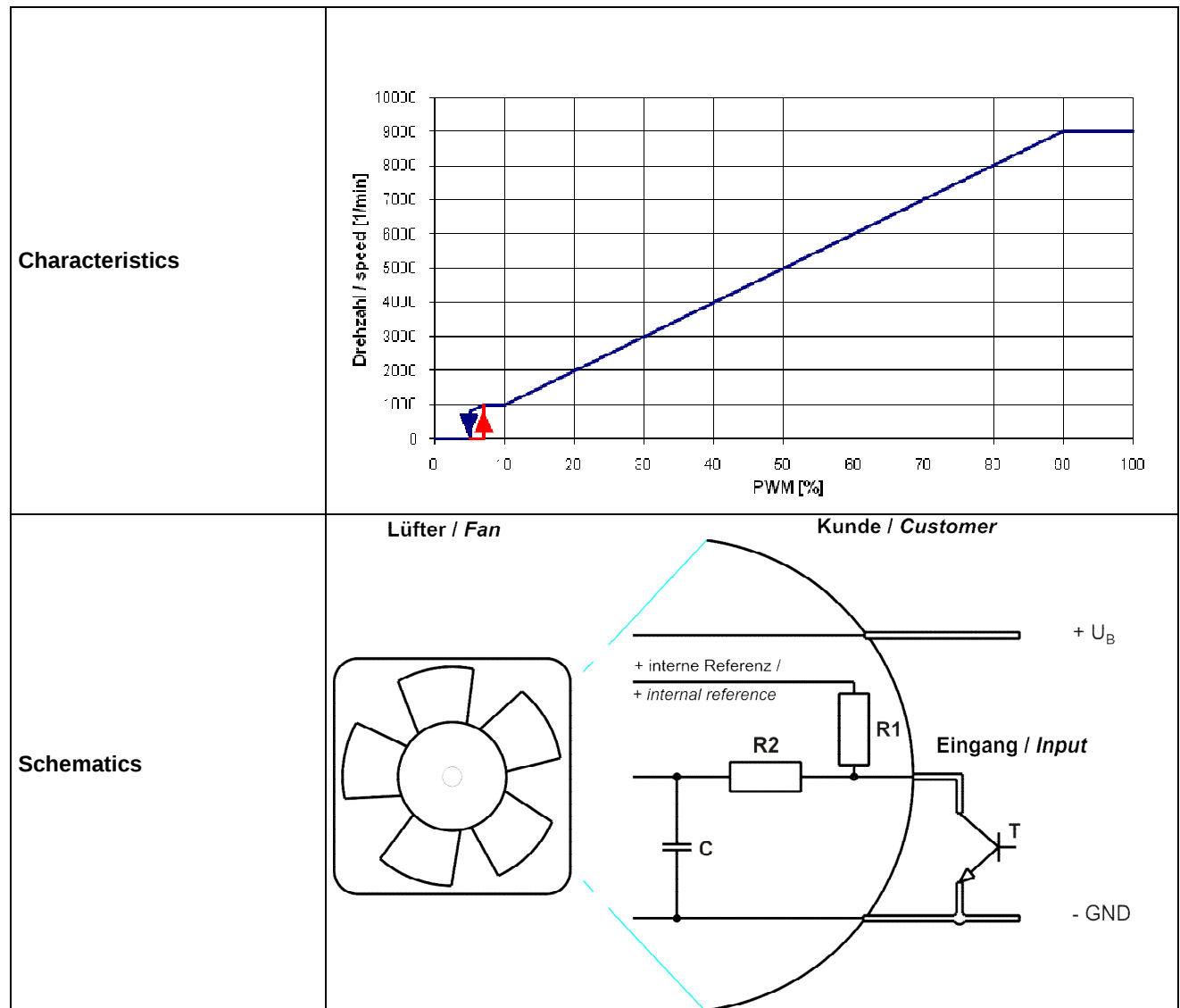
3 Operating Data

3.1 Electrical Interface - Input

Control input	PWM
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Features

Input type	Open collector	
PWM - Frequency		1 kHz - 20 kHz typical: 2 kHz



The shown pull-up resistor to the internal reference voltage (+5V) has 4.7kOhm.

Information to the curve:

0% - <=7% PWM:	0 1/min (Fan off)
7% PWM:	1.000 1/min (Start-up, comming from 0% PWM)
7% - 10 % PWM:	1.000 1/min (corresp. to min fan speed)
10% - 90% PWM:	Linear increasing curve
90% - 100% PWM:	9.000 1/min (corresp. to max fan speed)
5% PWM:	800 1/min or 0 1/min (Fan turns off, comming from 100% PWM)

Transistor Requirements:

VCE max. >= 12V

Isink max > 5mA

VCEsat < 0,15V

3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)
 I: corresp. to arithm. mean current value

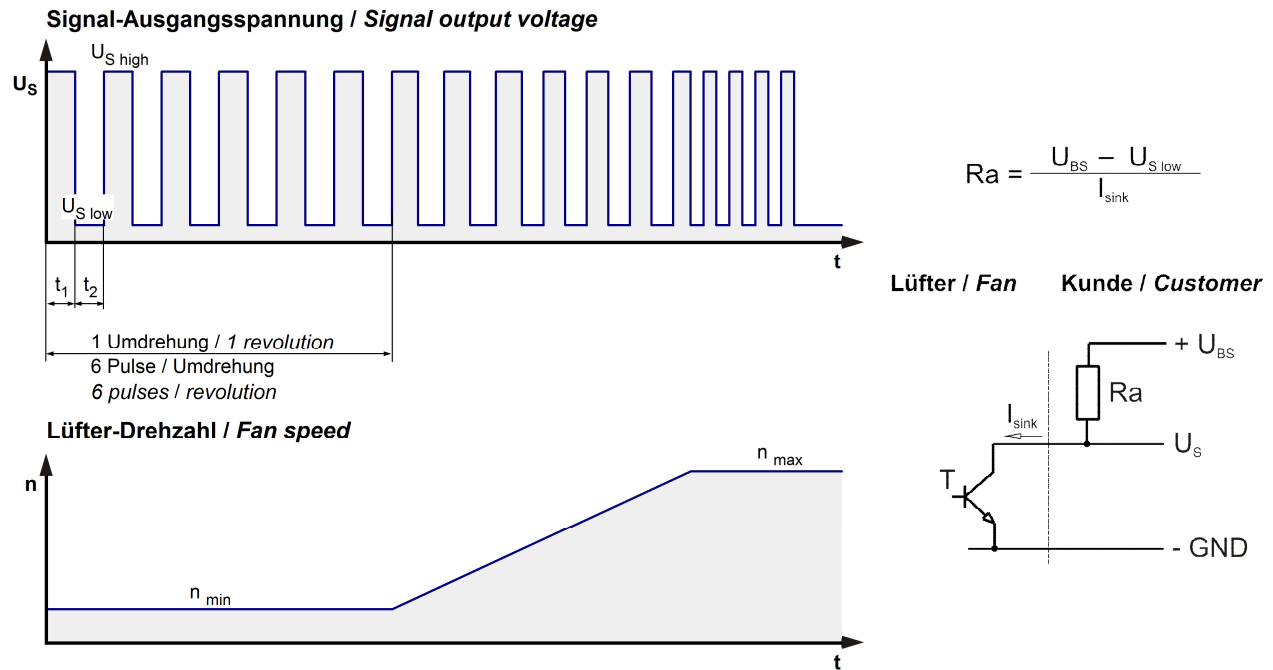
Name	Condition
PWM 0001	PWM: 95 %; f: 2 kHz

>90% PWM; f = 2 kHz or broken lead wire (open control input)

Features	Condition	Symbol	Values		
Voltage range		U	36 V		72,0 V
Nominal voltage		U _N		48,0 V	
Power consumption	$\Delta p = 0$	P	175 W	275 W	285 W
Tolerance	PWM 0010		+/- 10 %	+/- 10 %	+/- 10 %
Current consumption	$\Delta p = 0$	I	4.850 mA	5.700 mA	4.000 mA
Tolerance	PWM 0010		+/- 10 %	+/- 10 %	+/- 10 %
Speed	$\Delta p = 0$	n	7.600 1/min	9.000 1/min	9.000 1/min
Tolerance	PWM 0010		+/- 5 %	+/- 3 %	+/- 3 %

3.3 Electrical Interface - Output

Tacho type	/2 (open collector)
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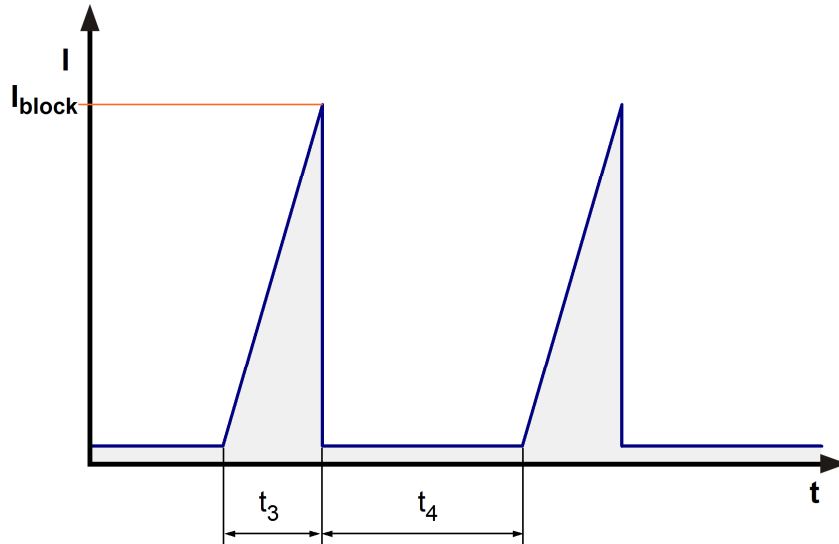


Features	Note	Values
Tacho operating voltage	U_{BS}	$\leq 60\text{ V}$
Tacho signal Low	$U_{S\ low}$	$\leq 0,4\text{ V}$
Tacho signal High	$U_{S\ high}$	$60,0\text{ V}$
Maximum sink current	I_{sink}	$\leq 20\text{ mA}$
External resistor	External resistor R_a from U_{BS} to U_S required. All voltages measured to GND.	
Tacho frequency	$(6 \times n) / 60$	900 Hz
Tacho isolated from motor	No	
Slew rate		$\geq 0,5\text{ V/us}$

n = revolutions per minute (1/min)

3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	N-CH FET	
Max. residual current at U_N	$I_F \leq 5 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block} approx. 1.700 mA	
Clock signal at locked rotor	t_3 / t_4 typical: 5 s / 10,0 s	



This fan has a startup delay of 2 seconds after applying supply voltage.

Internal Fuse: Littelfuse Nano2 Fuse Very Fast-Acting 451/453 Series 12A / 75V

3.5 Data According ErP Directive

Installation / Efficiency category	A / static
Speed control	integrated
Specific ratio	1,00655
Target overall efficiency 2015	30,6 %
Overall efficiency	49,3 %
Efficiency grade	40
Power input	329 W
Speed	8.920 1/min

All values measured in optimum energy efficiency point.

3.6 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;

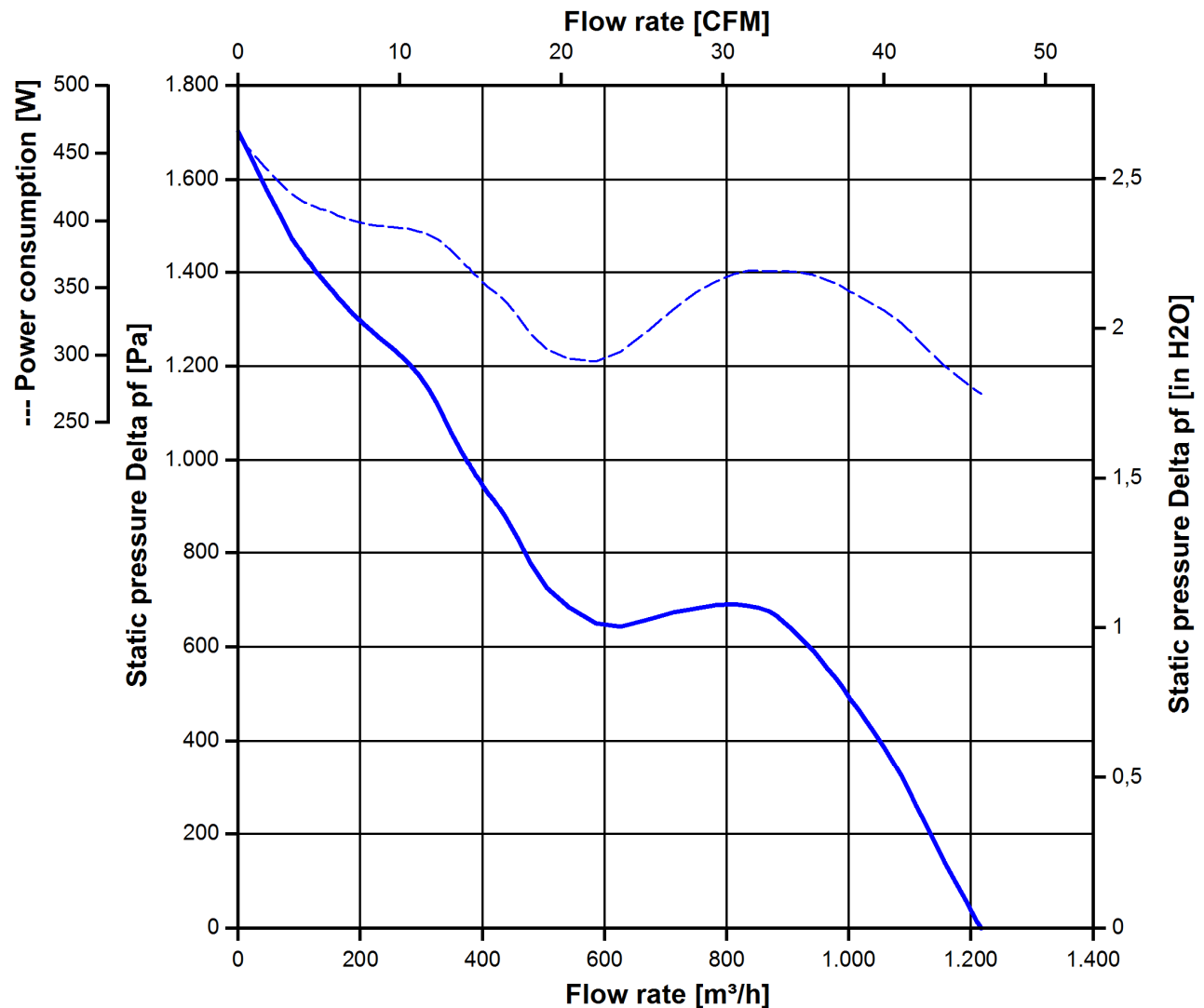
In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.

The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions. Power consumption of the fan motor when operating at normal voltage is shown. Depending on the operating conditions of the application, the power input may be higher.

a.) Operation condition:

9.000 1/min at free air flow	PWM 95 %; f: 2 kHz	
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Max. free-air flow ($\Delta p = 0$ / $\dot{V} = \text{max.}$)	1.217 m ³ /h	
Max. static pressure ($\Delta p = \text{max.}$ / $\dot{V} = 0$)	1.700 Pa	



3.7 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of $L_p(A) < 5 \text{ dB(A)}$
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

9.000 1/min at free air flow	PWM 95 %; f: 2 kHz	
Optimal operating point	980 m ³ /h @ 469 Pa	
Sound power level at the optimal operating point	8,8 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	80 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	65 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

4.3 Mechanical Requirements

severity level	Vibration (sinusoidal)	
1 G	Vibration (sinusoidal) in use IEC 60068-2-6 Displacement / frequency range Acceleration / frequency range Sweep rate Sweep cycles Duration Axes of vibration	Vibration (sinusoidal) 0,075 mm / 10-58, 58-10 Hz 1 G / 58-500-58 Hz 1 Oct./min 10 2 hrs. 3

severity level	stationary use		
1	storage / transportation	Random vibration not in use IEC 60068-2-64 Frequency range / ASD G_{RMS} Axes of vibration Test duration	Random vibration 5 - 20 Hz : $1,0 \text{ m}^2 / \text{s}^3$ 20 - 500 Hz : - 3 dB / Oct 0,91 G 3 3 x 5 h
	storage / transportation	Bump not in use IEC 60068-2-29 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Bump half sine 18 G 6 ms 100 in each direction 600
	stationary use	Random vibration in use IEC 60068-2-64 Frequency range / ASD G_{RMS} Axes of vibration Test duration	Random vibration 5 - 20 Hz : $2,0 \text{ m}^2 / \text{s}^3$ 20- 150 Hz : - 3 dB / Oct 0,83 G 3 3 x 5 h
	stationary use	Bump in use IEC 60068-2-29 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Bump half sine 5 G 11 ms 100 in each direction 600

severity level	Railroad application	
1 IEC 61373 Category 1 Class B	Random vibration in use IEC 60068-2-64 Frequency range / ASD G_{RMS} Axes of vibration Test duration	Random vibration 5 - 20 Hz : $2,0 \text{ m}^2 / \text{s}^3$ 20- 150 Hz : - 3 dB / Oct 0,83 G 3 3 x 5 h
	Shock in use IEC 60068-2-27 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Shock half sine 7 G 18 ms 10 in each direction 60

4.4 EMC

Kind	Radiated Emission; 30 MHz - 1000 MHz
According	DIN EN 55022:2007-04
Check accuracy / Limit	Class B
Result	Below limit Class B

Kind	Electrostatic Discharge Immunity Test
According	DIN EN 61000-4-2:2001-12
Check accuracy / Limit	Contact Discharge +/- 4 kV; Air Discharge +/- 8 kV
Result	A: The monitored function operates as designed during and after exposure to a disturbance.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	1000 VAC / 1 Min. 1000 VAC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,5 mm	
Protection class	I	

5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

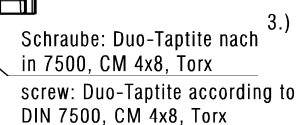
6.1 General

Life expectancy L10 at TU = 40 °C	45.000 h	
Life expectancy L10 at TU max.	25.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	75.000 h	

Schutzvermerk nach DIN ISO 6016 beachten!
Refer to protection notice DIN ISO 6016!



- 1.) measures of mounting cut out
 - 2.) length and number of wires/tube see product specification
 - 3.) grounding screw only if contained in the fan housing part list
- ball bearing without clearance by a pre-load spring



Dokument-Status / Document-Status CATIA-Version/ CATIA-Version		CAD-Umgebung/ CAD-Environment		Workstoff / Material:		Volumen / Volume (m³):	
		929542035 CPA000-		Artikel / Title:		Gewicht / Mass (g):	
And.-Nr. / Change-No.		3D-Referenzmodell / 3D-Referenzmodel		Tolerierung / Tolerances:		Zchg.-Nr. / Drawing No:	
Datum		Name		Ers.f. Zchg. / Replaces:		Ersetzt durch / Replaces:	
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